

## Receiving Report

Date: 14/3/14  
 Supplier: Thygesen

Batch No: M68503  
 Dart P/O: 23277

Packing Slip: Yes  No   
 Invoice: Yes  No   
 Receipt: Cash  Cr   
 New Supplier Yes  No

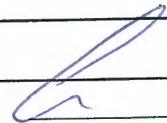
Release Note Attached: Yes  No  N/A   
 Waybill Attached: Yes  No   
 Shipment Complete: Yes  No  N/A   
 QC18 Inspection   
 Work Order

### Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number
	VU1R P-0	PUR	B-0				

Initials of Receiver

QC12



Production/Admin:  
 Date 14/3/14  
 Received/Costing  
 Initial

Location \_\_\_\_\_

## Purchase Order Receipt Listing

Friday, March 14, 2014 10:48:06 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO23277 Receipt Dates from 3/14/2014 to 3/14/2014 All Line Item Types  
All Item ID/GL/WOS All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Line Nbr/ Inspl Curr Type	Project ID Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty Req	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value (PO U/M)	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
<b>VC-COP001 Thyssenkrupp Materials CA Ltd</b>									
PO23277 5 CAD No	M303B1.000X03.000 f 303 BAR 1" X 3" f	3/13/2014 12.0000 DESI02	3/14/2014 12.0000		\$42.14 \$505.66	0.0000 0.0000	0 0		\$505.66
	M128503								
6 No	M303B1.000X2.000 f 303 BAR 1" X 2" f	3/13/2014 24.0000 DESI02	3/14/2014 24.0000		\$27.97 \$671.18	0.0000 0.0000	0 0		\$671.18
	M128503								
Total Received Quantity: 36.0000									
Total Qty to Inspect(PO U/M): 0.0000									
Total Reject Quantity: 0.0000									
Total Receipt Value: \$1,176.84									
Total Balance Due Quantity: 0.0000									

## B I L L O F L A D I N G

Ship From:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 905-738-9033

Ship To: ( 1 )  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7  
 Tel: 613-632-9577 Fax: 613-632-1053

14  
 JC  
 No: PEC 867292  
 Ship Date 12Mar14 at 12:01 From PFW  
 Probill  
 Via VIM TRANSFER  
 FOB CONCORD  
 Frt PREPAID  
 Route 0-0 Manifest  
 Vhicle Trailer  
 Slp STAN IVERS (905-532-1350)  
 Sold To: ( 20115 )  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7  
 55918

## B I L L O F L A D I N G

1) Our Order PEC-659865-1 Your PO # 23277  
 STAINLESS STEEL FLAT BAR 303CD  
 1.00" X 3.00" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
259943	270820	12 FT	1	125

2) Our Order PEC-659865-2 Your PO # 23277  
 STAINLESS STEEL FLAT BAR 303CD  
 1.00" X 2.00" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
259929	270801	24 FT	2	167

TOTAL:	Tags	PCS	LBS
	2	3	292

**MTR'S SENT**

**MTR'S SENT**

Heat Number \*\*\* Chemical Analysis \*\*\*  
 259929

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
 \*\* REFERENCED ON IT \*\*

TOTAL 1 TUBE 1 BOX GW. 347 LBS

Page: 1 ...Continued

1 TUBE R505  
 1 Box R504

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

**B I L L   O F   L A D I N G**

No: PEC 867292  
Ship Date 12Mar14 at 12:01 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0-0 Manifest  
Vhicle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship To: ( 1 )  
DART AEROSPACE

**B I L L   O F   L A D I N G**

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*  
\*\*\*\* TEL. 800-926-2600 \*\*\*\*  
\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL \*  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*  
\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

# Acciaierie Valbruna s.p.a.

QUALITY MANAGEMENT SYSTEM  
CERTIFIED BY LLOYD'S REGISTER

36100 VICENZA (Italia) - Viale della scienza, 25 z.i.

Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Città / Paese/Purchase/City  
VALBRUNA STAINLESS INC.  
2400 TAYLOR STREET WEST  
46801-FORT WAYNE, IN 46801-US

Produttore: ACCIAIERIE VALBRUNA S.P.A.

Herrsteller/Manufacture production

Stato di fornitura: Hot rolled - Annealed Cold Drawn  
Lieferzustand/Delivery state/Etat de livraisonSpecifiche:  
Anforderungen / Requirements / Exigences  
VSI 0 303 A,CF  
AMS 5640 U TYPE1 A  
ASTM A320 2011A B8F (1)  
MIL-S-862 B/1 303(0) SEC.II PT.A 2010 EDITION ADD. 2011a  
(1) Chemical analysis only.Qualità: 303  
Werkstoff/Grade/Nuance

Marca: AU188Z/P		Tolleranza: ASTM A484-11		Punzonatura: 303					
		Tolleranza/Allowance/Tolerance		Kennzeichnung/Marking/Merque					
Pos. nr. Pos. nr. Item nr. Nr. de poste	Oggetto Gegenstand Product description Descrip. du produit	Dimensioni - In Abmessungen Dimension Dimension		Lunghezza - In Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Places Places	Peso - LB Gewicht Weight Poids	Lotto nr. Losnr. Lot nr.	
0070	Flat	3,0000 x 1,0000		147 / 147	259943		2,506	234105460	

TEST ALLO STATO DI FORNITURA									
Test on delivery condition		Prüfung auf Lieferbereitst. produkt		tent à l'état de fourniture		Prueba sobre el material así como entregado			
TEST	Provettar/Probekopf Specimen/Exemplaire Balken/Bar Werkstoff/Grade/Nuance mm	°F Poiz. Saggio Fracture Location Environment 1)	Servamento Streckgrenze Yield Stress Limite élastique	Servamento Streckgrenze Yield Stress Limite élastique	Resistenza Zugfestigkeit Tensile strength Résistance à la traction Rm k.s.t.	Allungamento Bruchdehnung Elongation Allongement	Strizione Einschleifung Elongation at Break Sécurité	Resilienza Kerbholzprüfung Impact Value Résistance	Durezza Härte Hardness Dureté HB
Valori richiesti 1 Anforderungen/Required values Valores demandados	min max	-	-	-	-	E 4d %	RA %	-	140 255
A	12,5	68	L	80	109	32	54		251
TEST			min	max		5			
A	Grain size for ASTM E112								

1)L=longitudinale/längs, T=trasversale/quer, Q=Tangenziale/tangential

Mechanical properties according to ASTM A370.

## Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata / Haft Schmelze/Coulée	min. max 0,150	1,00 1,00	1,50 2,00	17,00 19,00	- 0,60	1,00 10,00	8,00 - 0,100	0,25 0,35 - 0,400	- - - -		
259943	C % 0,041	Si % 0,33	Mn % 1,64	Cr % 17,37	Mo % 0,33	Cu % 0,39	Ni % 8,05	Co % 0,133	P % 0,030	S % 0,32	Zr % 0,003

Produced without class I-II Ozone depleting substances.

Solution heat treated free from continuous carbide network.

Annealing temperature: 1940°F for 1 h/water.

Micro and macro etch test: OK

Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste  
Die gestellten Anforderungen sind erfüllt.  
The material has been furnished in accordance with the requirements  
Le materiai a été trouvée conforme aux exigencesControllo antimesscolanza: OK  
Verweichungstest: spektrometrisch durchgeführt  
Annealing testing performed: OK  
Contrôle antimesscolange fait: r.o.s.Controllo visivo e dimensionale: soddisfa le esigenze  
Besichtigung und Ausmessen: ohne Beanstandung  
Visual inspection and dimensional check:satisfactory  
Contrôle visual et dimensions: satisfaisantMelted and manufactured in Italy No welding or weld repair Material free from Mercury contamination  
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.  
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1,s.,4.3 by TUEV and LLOYD'S

Vicenza, 22/05/13 VDQ005 (Mod. MCE2)	Il collaudatore di stabilimento / der Werksachverständige / Works Inspector / L'agent d'usine M.Rizzotto	Pagina - 1 di 2
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From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD

Del.: 2403020709

CstOr 256518

Date 03/10/2014

CstAr

Wgt.: 125 LB

# Acciaierie Valbruna s.p.a.



QUALITY MANAGEMENT SYSTEM  
CERTIFIED BY LLOYD'S REGISTER

36100 VICENZA (Italia) - Viale della scienza, 25 z.i.

Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Purchaser/Client  
VALBRUNA STAINLESS INC.

2400 TAYLOR STREET WEST  
46801-FORT WAYNE, IN 46801-US

Produttore: ACCIAIERIE VALBRUNA S.P.A.  
Hersteller/Item/Usine productrice

Stato di fornitura: Hot rolled - Annealed Cold Drawn  
Lieferzustand/Delivery state/Etat de livraison

Avviso di Spedizione: D-VI13015284  
Lieferanzeige/Packing list/B.L.

Ordine nr: 35180 STOCK POMPTON  
Bestell/Votre order/Commande

Tipo di Elaborazione: E+AOD  
Erechmalzungsart/Welting process/Mode d' élaboration

## CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2004), 3.1

Certificato nr: MEST350685/2013/  
Prüfung/Test/Essai

Conferma ordine nr: EI13001618  
Werks/Our OrderRef nr.

Marchio di Fabbrica:  
Zeichen des Lieferwerkes  
Trade mark  
Signe de l'usine productrice



Punzone del Collaudatore:  
Stempel des Werkssachverständigen/  
Inspector's stamp/Pointon de l'assesseur

Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction. The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

From: ThyssenKrupp Materials NA  
Cust. THYSSENKRUPP MATERIALS NA ECAD Del.: 2403020709  
CstOr 256518 Date 03/10/2014  
cSTAR  
Wgt. : 125 LB

Vicenza, 22/05/13  
VCQ008  
(Mod. MCE2)

Il collaudatore di stabilimento / der Werkssachverständige / Works Inspector / L' agent d' usine  
M. Rizzotti

Pagina - 2 di 2



**Acciaierie  
Valbruna s.p.a.**



QUALITY MANAGEMENT SYSTEM  
CERTIFIED BY LLOYD'S REGISTER

36100 VICENZA (Italia) - Viale della scienza, 25 z.i.  
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Basato/Purchaser/Cient  
VALBRUNA STAINLESS INC.  
2400 TAYLOR STREET WEST  
46801-FORT WAYNE, IN 46801-US

Produttore: ACCIAIERIE VALBRUNA S.P.A.  
Hornsteller/Forst/Usine productrice

Stato di fornitura: Hot rolled - Annealed Cold Drawn  
Lieferzustand/Delivery state/Etat de livraison

Avviso di Spedizione: D-VI13024440  
Lieferanzeige/Packing l/c/B.L.

Ordine nr: 35829 STOCK CAROL STR  
Bestell/Votre order/Commande

Tipo di Elaborazione: E+AOD  
Eischmelzguss/Melting process/Mode d' élaboration

**CERTIFICATO DI COLLAUDO  
ABNAHMEPRUEFZEUGNIS  
INSPECTION CERTIFICATE  
CERTIFICAT DE RECEPTION  
EN 10204 (2004), 3.1**

Certificato nr: MEST388554/2013/  
Prüfung/Test/Essai

Conferma ordine nr: EH13004086  
Werks/Our Order/Ref nr.

Marchio di Fabbrica:  
Zeichen des Ulfarmerwerkes  
Trade mark  
Sigle de l' usine productrice



Punzone del Collaudatore:  
Stampel des Werkstattverständigen  
Inspector's stamp/Poligon de l' assayeur

Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.  
The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/ or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser, Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

Vicenza, 30/08/13  
VCC008  
(Mod. MCE2)

Il collaudatore di stabilimento / der Werkstattverständige / Works Inspector / L' agent d' usine  
M.Rizzotto

Pagina - 2 di 2

From: ThyssenKrupp Materials NA  
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403020712  
CstAR CstOr 256518  
Wgt.: 167 LB Date 03/10/2014

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: m303 Bl. 00+2.00  
 DATE: March/18/2014

PO / BATCH NO.: 128503/P023277

MATERIAL CERT REC'D: YES  
 QUANTITY RECEIVED: 24  
 QUANTITY INSPECTED: 24  
 QUANTITY REJECTED: /

THICKNESS ORDERED: 1.00 + 2.00  
 THICKNESS RECEIVED: 1.2300  
 SHEET SIZE ORDERED: /  
 SHEET SIZE RECEIVED: /

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <u>N</u>	
CORRECT FINISH	<u>Y</u> N	
CORROSION	Y <u>N</u>	
CORRECT GRAIN DIRECTION	<u>Y</u> N	
CORRECT MATERIAL	<u>Y</u> N	
CORRECT THICKNESS	<u>Y</u> N	
PHOTO REQUIRED	Y <u>N</u>	
CORRECT MATERIAL	<u>Y</u> N	AISI 303 ASTM 582
CORRECT REF # TO LINK CERT	<u>Y</u> N	259929
CORRECT MATERIAL IDENTIFICATION	<u>Y</u> N	MT28503 303 Bl. 00+2.00
CORRECT M# ON THE MATERIAL	<u>Y</u> N	m128503
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	<u>5/14/2014</u>
	<u>20NRC</u>				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>Dil</u>	SIGNED OFF BY: _____
DATE: <u>14-03-18</u>	DATE: <u>5/14/2014</u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303 B 1.00 x 3.00  
 DATE: March 14/2014

PO / BATCH NO.: 128503/Po 23277

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 12  
 QUANTITY INSPECTED: 12  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.00 x 3.00  
 THICKNESS RECEIVED: 1.00 x 3.00  
 SHEET SIZE ORDERED: —  
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	AISI 303 ASTM 582
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	259943
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	M303 B 1.00 x 3.00
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	m128503
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y <input type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D
	<u>K HRC</u>			
				<u>S 1463/20</u>

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DR</u>	SIGNED OFF BY: _____
DATE: <u>14-03-18</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO23277

Purchase Order Date 3/7/2014

PO Print Date 3/7/2014

Page Number 1 of 4

**Order From :** VC-COP001  
**THYSSENKRUPP MATERIALS CA LTD**  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**  
*CL 14/03/07*

<b>Contact Name</b>	Chantal Lavoie
<b>Vendor Phone</b>	905 669 9444
<b>Ship To Contact</b>	
<b>Ship To Phone</b>	
<b>Ship Via:</b>	VENDOR'S TRUCK
<b>Ship Acct:</b>	

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
Line Comments			Promise Date				
Delivery Comments							
1	M6061T6B0.625X01.500	6061-T6 Bar .625 x 1.50	3/13/2014 Yes 3/13/2014		12.00 f	\$2.50	\$30.00
		MATERIAL: 6061-T6/T651/T6510/6511T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221					
						<b>Line Total:</b>	<b>\$30.00</b>
2	M6061T6B1.500X01.250	6061-T6 Bar 1.50 x 1.25	3/13/2014 Yes 3/13/2014		12.00 f	\$4.33	\$52.00
		MATERIAL: 6061-T6/T651/T6510/6511T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221					
						<b>Line Total:</b>	<b>\$52.00</b>

**PO Instructions:** ORDER NO: PEC ST-658581  
ORDER NO: PEC ST-658581  
ORDER NO: PEC ST-658906

**Note:**



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO23277

Purchase Order Date 3/7/2014

PO Print Date 3/7/2014

Page Number 2 of 4

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444

Buyer Chantal Lavoie

Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

3	M6061T6B4.500X4.500	6061-T6 AluminumBar 4.500" X 4.500"	3/13/2014	6.00	\$49.85	\$299.10
			No	f		
			3/13/2014			

MATERIAL: 6061-T6/T651/T6510/6511T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$299.10

4	M6061T6R0.750	6061-T6 Round Bar .750"	3/13/2014	24.00	\$1.25	\$30.00
			Yes	f		
			3/13/2014			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$30.00

5	M303B1.000X03.000	303 BAR 1" X 3'	3/13/2014	12.00	\$46.67	\$559.98
			No	f		
			3/13/2014			

MATERIAL: AISI 303 SS BAR AS PER ASTM A582  
NOTE: AISI 304/316 NOT ACCEPTABLE

✓  
3/13/14

PO Instructions: ORDER NO: PEC ST-658581  
ORDER NO: PEC ST-658581  
ORDER NO: PEC ST-658906

Note:



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO23277

Purchase Order Date 3/7/2014  
PO Print Date 3/7/2014

Page Number 3 of 4

**Order From :** VC-COP001  
**THYSSENKRUPP MATERIALS CA LTD**  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 905 669 9444

**Buyer** Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms** Net 30

**Currency** CAD

**FOB** FCA - (Free Carrier)

**Ship To Contact**

**Ship To Phone**

**Ship Via:** VENDOR'S TRUCK

**Ship Acct:**

**Line Total:** \$559.98

6	M303B1.000X2.000	303 BAR 1" X 2"	3/13/2014	24.00	\$30.97	\$743.28
			Yes	f		
			3/13/2014			

MATERIAL: AISI 303 SS BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

✓  
1/14/14

**Line Total:** \$743.28

7	M6061T6B2.000X05.000	6061T6 Bar 2.00 x 5.000	3/13/2014	12.00	\$21.33	\$256.00
			Yes	f		
			3/13/2014			

MATERIAL: 6061-T6/T651/T6510/6511T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

NOTE: PLEASE CUT MATERIAL IN 6 FT LENGTH

**Line Total:** \$256.00

**PO Instructions:** ORDER NO: PEC ST-658581  
ORDER NO: PEC ST-658581  
ORDER NO: PEC ST-658906

**Note:**



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Page Number 4 of 4

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O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

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**Customer POID**

10127-2607

**Customer Tax #** Net 30

**Terms**

Net 30

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**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** VENDOR'S TRUCK  
**Ship Acct:**

8	71401-45	PROCUREMENT QUALITY CLAUSES	3/13/2014	1.00	\$0.00	\$0.00
		No	3/13/2014			
		Procurement Quality Clauses				
		A005 right of entry				
		A012 chemical and physical test report				
		A016 personnel qualification				
		A017 raw material identification (as applicable)				
		A026 certification of material conformance				
		A041 quality management system				
		A042 dart notification by supplier				
		A043 retention of quality document				

**Line Total:** \$0.00

**PO Total:** \$1,970.36

**PO Instructions:** ORDER NO: PEC ST-658581  
ORDER NO: PEC ST-658581  
ORDER NO: PEC ST-658906

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

**Change Nbr:** 1

**Change Date:** 3/7/2014